MSO 20 SPRAYER CART ASSEMBLY INSTRUCTIONS

NOTE: To protect the paint place a flat washer beneath the bolts and lock nuts when they are in direct contact with the painted surface. Refer to drawing D11715 to see relationship and description of parts.

- Attach casters (item 5) to the front of the cart (item 14). Place a flat washer on the 5/16-18 X 3/4 long hex bolts inserting them through the caster and into the cart. Insure flat washers and lock nuts are on the top side.
- Attach the handle (item 15) to the cart (item 14) using 1/4-20 X 1 1/2 inch long hex head bolts. Place a flat washer on the bolt and then insert the bolts through the handle in into the cart. Place a flat washers and lock nuts on from the back and tighten.
- Attach the pump bracket (item 19) to the lower cross strap of the handle (item 15) using 1/4-20 X 3/4 long hex bolts, flat washers and lock nuts.
- Attach the side legs (item 16) to the sides of the pump bracket (item 19) and cart (item 14) using 1/4-20 X 3/4 long hex bolts and flat washers. Lock nuts and flat washers should be to the outside of the cart.
- Mount the MSO pump (item 21) to the pump bracket (item 19) using 1/4-20 X 1 1/8 long bolts. Insert the bolts with flat washers down through the motor flange through the rubber mount and down through the pump bracket.
- Assemble bottom draw kit to tank as shown on separate drawing.
- Route the clear return line from the pump through the cover vent hole into the tank.

- OPTIONAL HOSE REEL ASSEMBLY

- Attach the reel mount (item 18) to the pump bracket (item 19) using 1/4-20 X 3/4 long hex head bolts. Place the bolts through the reel mount and into the pump bracket. Note: The reel mount may be mounted so the reel can be unwound either to the side or to the front, your choose.
- Attach the reel (item 5) to the reel bracket (item 18) using 1/4-20 X 3/4 long hex bolts, flat washers and lock washers.
- Attach the pressure line (item 17) from the pump (item 21 to the reel (item 5).
- Attach gun to the end of the hose (not shown)

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